



AMERA BANQUET STACKERS

The **AMERA** features ergonomics built right into the frame and seat foundation to provide your guests with all-day comfort. The **AMERA II** features the same great ergonomics in a compelling angular look.



Amera X918146



BACK SHAPE:

Mitered square ladder-back with frame-integrated lumbar

FRAME CONSTRUCTION:

Back Loop: 3/4" 16 gauge square steel tubing, flux-cored arc welded and mandrel-formed loop assembly.

Seat Sub-frame: 3/4" 16 gauge square steel tubing, flux-cored arc welded and mandrel-formed loop assembly with rear support bar.

Legs: 1" 17 gauge radius edged square tubing for 6% more strength than standard 1" 16 gauge square tubing.

Stack Bars: None. Stacks leg on leg, 8 high.

Torsion Bars: 5/16" diameter solid steel torsion rods for superior vibration absorption.

Steel Tubing: Meets ASTM A-1008-03-CS-TYPE B/SAE-1010-AK

16 gauge wall thickness of .060" +/- 10%.

17 gauge wall thickness of .054" +/- 10%

18 gauge wall thickness of .048" +/- 10%

Welds: 28+ individual MIG welds

Bertolini frames are made from the strongest steel in the seating industry. Frames are randomly tested for quality and durability. While all Bertolini frames exceed all ANSI/BIFMA requirements, Bertolini regularly tests to three or four times BIFMA standards to ensure the best quality and performance.

BACK CONSTRUCTION:

Back Attachment: The 3 back sections are attached #10x5/8 screws through 12 cold-rolled steel tabs.

Inner Back: Inner wood back is 1/2" plywood board with 1.0" thick 1.5 LB/CU.FT. flame retardant polyurethane foam. Meets CAL-117-2013 requirements.

Outer Back: Outer back is contract grade chip board with 3/8" flame retardant polyurethane foam. Outer back is attached using 18 pull-stop nylon fasteners offering a 2 piece back supported within the steel back loop without exposed fasteners. Each fastener is tested to 40 lbs. holding strength.

SEAT CONSTRUCTION:

Flex-fit blow molded seat made from post-industrial recycled plastic for the most environmentally friendly banquet chair on the market. Seat offers double the break strength of a traditional wood or wood/webbed seat base while still offering a flexible base for comfort and foam life. Seat offers 1.5" of 3 LB/CU. FT. Density and ILD of 40 Lbs commercial grade American foam. Meets CAL-117-2013 requirements.

HARDWARE:

Glides: Four Clear, Non-Corrosive, Ribbed and Double Booted Rocker Glides offered exclusively by Bertolini Inc. Self-leveling rocker glides eliminate the common failures of swivel-glides and are backed by a lifetime replacement guarantee.

Stack Buttons: Friction-fit, non-rigid polymer stack buttons providing non-marring stacking assistance and support.

VARIATIONS TO THIS MODEL INCLUDE:

- X918546: flexback
- X916146: flexback
- 16" wide seat with stack bars:
- X918126: solid back

WARRANTY:

20 Year Structural Frame Warranty, 10 Year Component Warranty. Glides for Life of your chair.

Often specified with these accessories:



Clear or Black Glides: Clear plastic glides complement any chair, for floors that tend to show scuff marks.



Interlocks: Radius interlocks allow enough space to make a semi-circle.



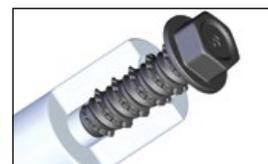
Retractable Interlocks: These interlocks can be retracted to hide away when not in use.

SPECIFICATIONS

| Model No. | X918146 |
|--------------|---------|
| Chair Height | 35.5" |
| Chair Depth | 23.25" |
| Chair Width | 18.375" |
| Seat Width | 18" |
| Seat Height | 18.5" |
| C.O.M. Req. | Call |
| Stackability | 8 |



Innovative Flex-Fit™ Seat



Self-Tightening BosScrew™

