



CONFERENCE ZERO MAINTENANCE STACKERS

Our **CONFERENCE** series features Zero Maintenance components built right here in the USA. They're the perfect choice for conference, convention and theatrical venues. Available with a fixed back or flexback.



Conference XC20525



SPECIFICATIONS	
Model No.	XC20525
Chair Height	35"
Chair Depth	25"
Chair Width	20.25"
Seat Width	20"
Seat Height	18.5"
C.O.M. Req.	Call
Stackability	6-8

FRAME CONSTRUCTION:

Back Sub-Frame: 3/4" 16 gauge square steel tubing, flux-cored arc welded and mandrel-formed assembly.

Seat Sub-frame: 3/4" 16 gauge square steel tubing, flux-cored arc welded and mandrel-formed loop assembly with rear support bar.

Flex Device: Flex device constructed using composite pultrusion springs tested to over 1 million flex cycles. Everflex system included in structural warranty.

Legs: 1" 17 gauge radius edged square tubing for 6% more strength than standard 1" 16 gauge square tubing.

Stack Bars: None. Stacks leg on leg, 8 high.

Torsion Bars: 5/16" diameter solid steel torsion rods for superior vibration absorption.

Steel Tubing: Meets ASTM A-1008-03-CS-TYPE B/SAE-1010-AK

16 gauge wall thickness of .060" +/- 10%.

17 gauge wall thickness of .054" +/- 10%

18 gauge wall thickness of .048" +/- 10%

Welds: 28+ individual MIG welds

Bertolini frames are made from the strongest steel in the seating industry. Frames are randomly tested for quality and durability. While all Bertolini frames exceed all ANSI/BIFMA requirements, Bertolini regularly tests to 3 or 4 times BIFMA standards to ensure the best quality and performance.

BACK CONSTRUCTION:

Back Attachment: A slide-on Ergo-V back with multi-contoured V shape that supports the lower back while gently cradling the upper shoulders.

Inner Back: Ergo-V with 1.5" thick 1.2 LB/CU.FT., flame retardant polyurethane foam. Meets CAL-117-2013 requirements.

Flex Back: Exclusive Everflex flex-back system featuring 2 composite flex springs hidden under the chairs seat. Includes flex bumpers ensuring users a pinch-free experience. Surpasses all BIFMA requirements and standards. Cycle tested to over 1 million full flex cycles. Features dining pitch in upright position.

SEAT CONSTRUCTION:

Flex-fit blow molded seat made from post-industrial recycled plastic for the most environmentally friendly conference chair on the market. Seat offers double the break strength of a traditional wood or wood/webbed seat base while still offering a flexible base for comfort and foam life. Seat offers 1.5" of 3 LB/CU. FT. Density and ILD of 40 Lbs commercial grade American foam. Meets CAL-117 requirements.

HARDWARE:

Glides: 4 Clear, Non-Corrosive, Ribbed and Double Booted Rocker Glides offered exclusively by Bertolini Inc. Self-leveling rocker glides eliminate the common failures of swivel-glides and are backed by a lifetime replacement guarantee.

Stack Buttons: Friction-fit, non-rigid polymer stack buttons providing non-marring stacking assistance and support.

VARIATIONS TO THIS MODEL INCLUDE:

- XC20125: without arms
- XC20525A: non-flexback
- XC20505: inner back cushion without cutaway lumbar

WARRANTY:

20 Year Structural Frame Warranty, 10 Year Component Warranty. Glides for Life of your chair.

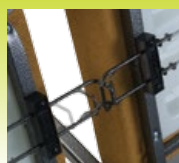
Often specified with these accessories:



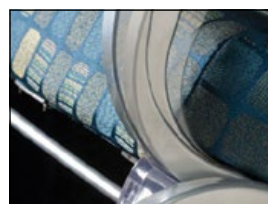
Handholds: For additional handling ease on select models.



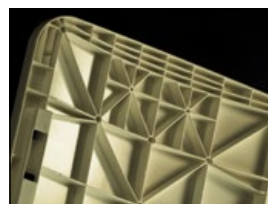
Bookrack: Accessible from the rear with two-book capacity.



Retractable Interlocks: These interlocks can be retracted to hide away when not in use.



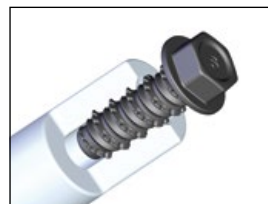
Million Cycle Everflex



Ergo-V Back



Innovative Flex-Fit™ Seat



Self-Tightening BosScrew™

