



## CONFERENCE ZERO MAINTENANCE STACKERS

Our **CONFERENCE** series features Zero Maintenance components built right here in the USA. They're the perfect choice for conference, convention and theatrical venues. Available with a fixed back or flexback.



# Conference XC20525A



SPECIFICATIONS	
Model No.	XC20525A
Chair Height	35.5"
Chair Depth	24.25"
Chair Width	23"
Seat Width	20"
Seat Height	18.5"
C.O.M. Req.	Call
Stackability	6-8

## FRAME CONSTRUCTION:

**Back Sub-Frame:** 3/4" 16 gauge square steel tubing, flux-cored arc welded and mandrel-formed assembly.

**Seat Sub-frame:** 3/4" 16 gauge square steel tubing, flux-cored arc welded and mandrel-formed loop assembly with rear support bar.

**Flex Device:** Flex device constructed using composite pultrusion springs tested to over 1 million flex cycles. Everflex system included in structural warranty.

**Legs:** 1" 17 gauge radius edged square tubing for 6% more strength than standard 1" 16 gauge square tubing.

**Stack Bars:** None. Stacks leg on leg, 8 high.

**Torsion Bars:** 5/16" diameter solid steel torsion rods for superior vibration absorption.

**Steel Tubing:** Meets ASTM A-1008-03-CS-TYPE B/SAE-1010-AK

16 gauge wall thickness of .060" +/- 10%.

17 gauge wall thickness of .054" +/- 10%

18 gauge wall thickness of .048" +/- 10%

**Welds:** 28+ individual MIG welds

Bertolini frames are made from the strongest steel in the seating industry. Frames are randomly tested for quality and durability. While all Bertolini frames exceed all ANSI/BIFMA requirements, Bertolini regularly tests to 3 or 4 times BIFMA standards to ensure the best quality and performance.

## BACK CONSTRUCTION:

**Back Attachment:** A slide-in Ergo-V back with multi-contoured V shape that supports the lower back while gently cradling the upper shoulders.

**Inner Back:** Ergo-V with 1.5" thick 1.2 LB/CU. FT., flame retardant polyurethane foam. Meets CAL-117-2013 requirements.

**Flex Back:** Exclusive Everflex flex-back system featuring 2 composite flex springs hidden under the chairs seat. Includes flex bumpers ensuring users a pinch-free experience. Surpasses all BIFMA requirements and standards. Cycle tested to over 1 million full flex cycles. Features dining pitch in upright position.

## SEAT CONSTRUCTION:

Flex-fit blow molded seat made from post-industrial recycled plastic for the most environmentally friendly conference chair on the market. Seat offers double the break strength of a traditional wood or wood/webbed seat base while still offering a flexible base for comfort and foam life. Seat offers 1.5" of 3 LB/CU. FT. Density and ILD of 40 Lbs commercial grade American foam. Meets CAL-117 requirements.

## HARDWARE:

**Glides:** 4 Clear, Non-Corrosive, Ribbed and Double Booted Rocker Glides offered exclusively by Bertolini Inc. Self-leveling rocker glides eliminate the common failures of swivel-glides and are backed by a lifetime replacement guarantee.

**Stack Buttons:** Friction-fit, non-rigid polymer stack buttons providing non-marring stacking assistance and support.

## VARIATIONS TO THIS MODEL INCLUDE:

- XC20125A: non-flexback
- XC20525: without armss
- XC20505A: inner back cushion without cutaway lumbar

## WARRANTY:

20 Year Structural Frame Warranty, 10 Year Component Warranty. Glides for Life of your chair.

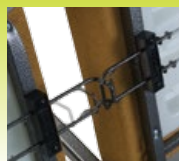
Often specified with these accessories:



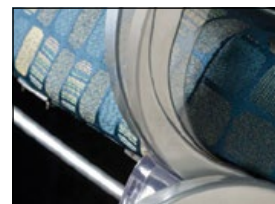
**Handholds:** For additional handling ease on select models.



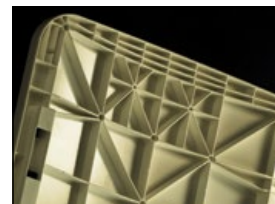
**Bookrack:** Accessible from the rear with two-book capacity.



**Retractable Interlocks:** These interlocks can be retracted to hide away when not in use.



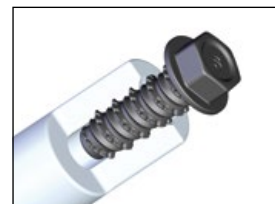
Million Cycle Everflex



Ergo-V Back



Innovative Flex-Fit™ Seat



Self-Tightening BosScrew™

